

# ORECK<sup>®</sup> XL<sup>®</sup>

S I M P L Y      A M A Z I N G

## Service Parts List

Full Size Canister  
with Power Nozzle

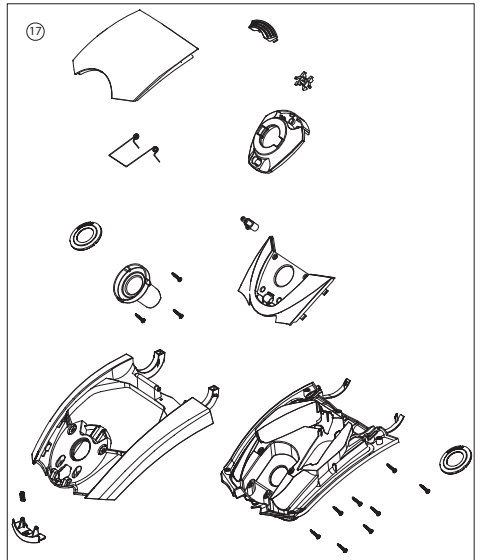
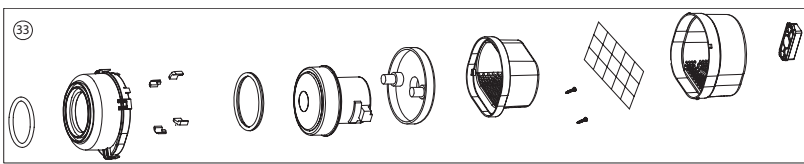
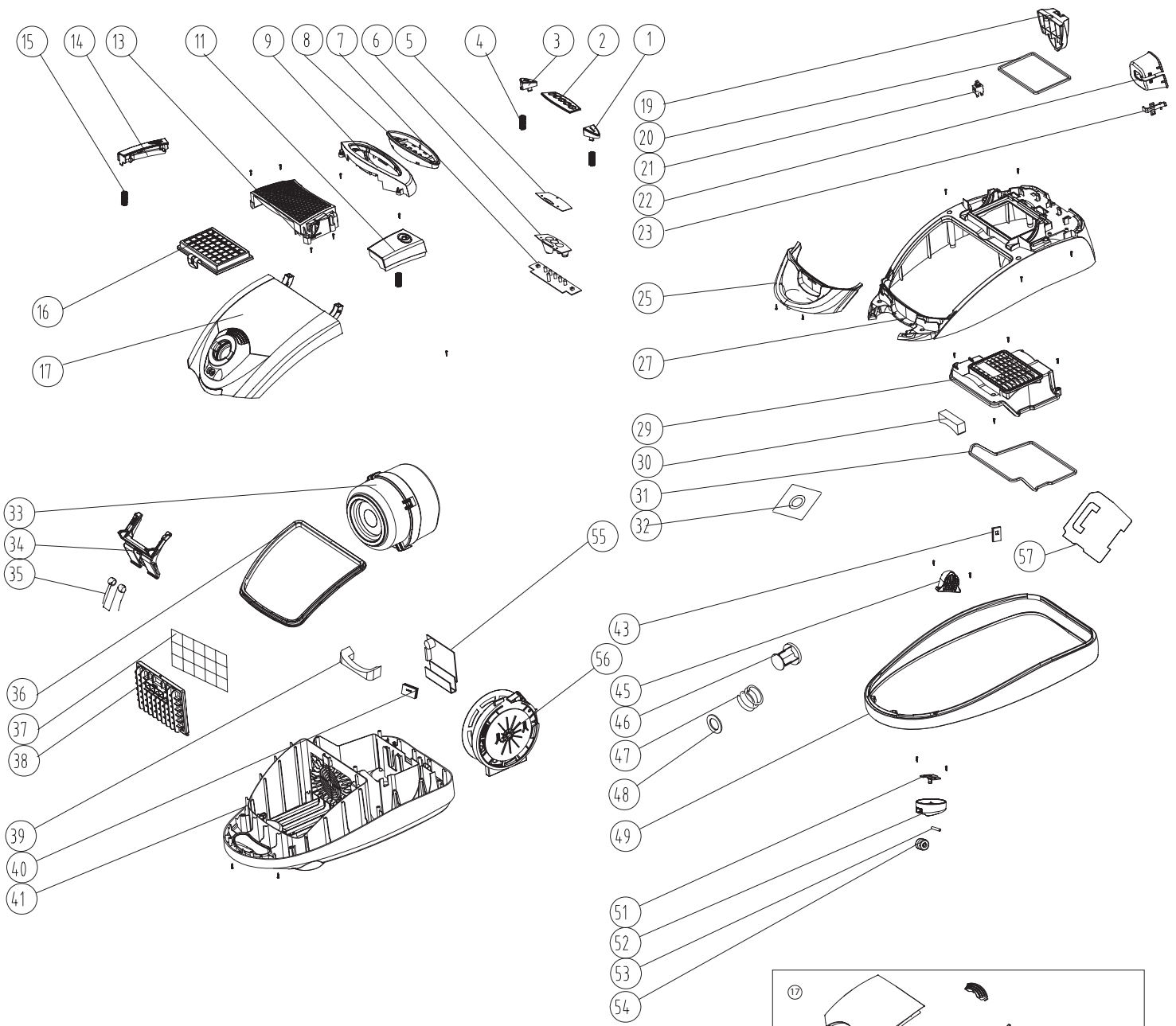
FC1000



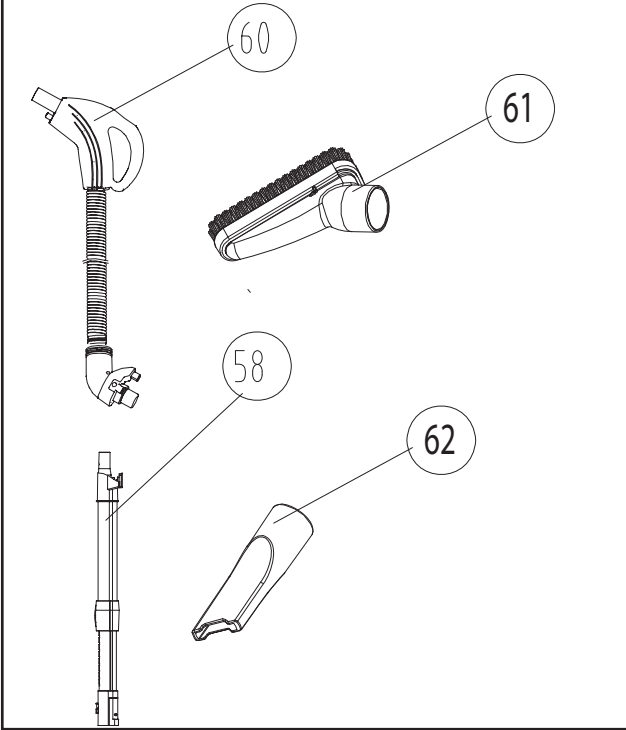
REV B, Disregard All Previous Revisions

Type 1

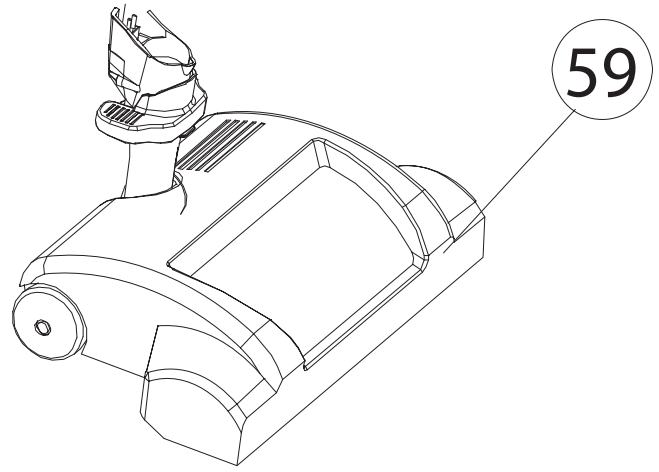
# Parts Diagram Upper Assembly



# Accessories

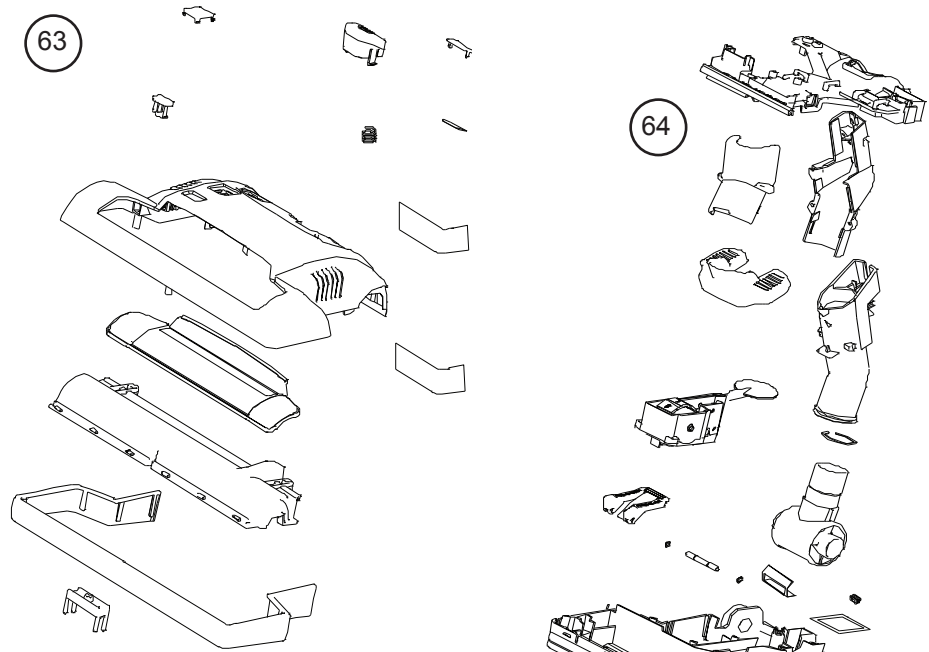


# Power Nozzle

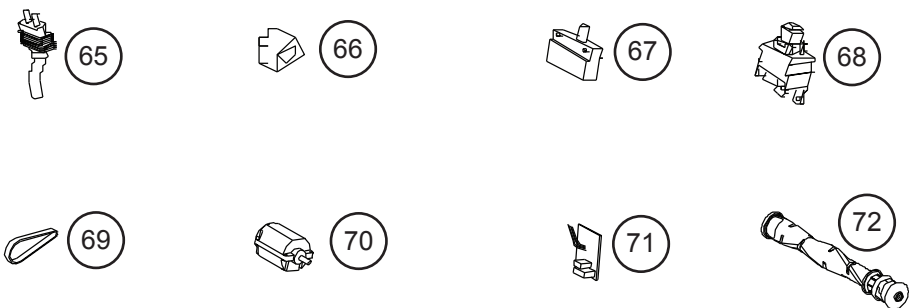


Power Nozzle Upper Assembly

Power Nozzle Lower Assembly



## Power Nozzle Parts



## Part Numbers Listing: FC1000

#	Item	Order #	Qty.	Pk.			
1	Power Down Button	82379-01	1	1			
2	Power Indicator Panel	82330-01	1	1			
3	Power Up Button	82331-01	1	1			
4	Spring For Power Regulation Button	82332-01	2	1			
5	Power Indicator Cover	82333-01	1	1			
6	Middle Light Lens	82334-01	1	1			
7	Light Cover	82335-01	1	1			
8	Decoration Part	82336-01	1	1			
9	Indicator	82337-01	1	1			
11	Cord Rewinder	82338-01	1	1			
13	Air Outlet Filter Cover	82339-01	1	1			
14	ON/OFF Button	82340-01	1	1			
15	Spring	82341-01	2	1			
16	Air Outlet HEPA	FCX1000FILT	1	1			
17	Front Cover Assembly	82343-01	1	1			
19	Hook	82378-01	1	1			
20	Middle Housing Seal	82344-01	1	1			
21	Switch	82345-01	1	1			
22	Cord Outlet Guider	82346-01	1	1			
23	Insertor	82347-01	1	1			
25	Handle Cover	82348-01	1	1			
27	Middle Housing	82349-01	1	1			
29	Motor Housing	82350-01	1	1			
30	Motor Housing Cushion	82351-01	1	1			
31	Motor Housing Seal	82352-01	1	1			
32	Dust Bag (Pack of 12)	PK12FC1000	1	12			
33	Motor Assembly	82353-01	1	1			
34	Dust Bag Holder	82354-01	1	1			
35	Dust Bag Holder Spring	82355-01	1	1			
36	Dust Compartment Seal	82356-01	1	1			
37	Air Inlet Filter	82357-01	1	1			
38	Air Inlet Filter Frame	82358-01	1	1			
39	Motor Housing Cushion	82359-01	1	1			
40	Cord Outler Protector 1	82360-01	1	1			
41	Bottom Housing	82361-01	1	1			
43	Cord Outlet Protector 2	82362-01	1	1			
45	Safety Valve Housing	82363-01	1	1			
46	Safety Valve Core	82364-01	1	1			
47	Safety Valve Spring	82365-01	1	1			
48	Safety Valve Seal	82366-01	1	1			
49	Middle housing Bumper	82367-01	1	1			
51	All Way Wheel Fixer	82368-01	4	1			

## Part Numbers Listing: FC1000

#	Item	Order #	Qty.	Pk.			
52	All Way Wheel	82369-01	4	1			
53	Front Small Wheel Axel	82370-01	4	1			
54	Front Small Wheel	82371-01	4	1			
55	PCB + Sensor Tube	82372-01	1	1			
56	Cord Rewinder Assembly	82373-01	1	1			
57	Noise Reducing Cushion	82374-01	1	1			
58	Electrified Wand	82376-01	1	1			
59	Power Nozzle	82375-01	1	1			
60	Electrified Hose	82377-01	1	1			
61	Upholstery Tool	82384-01	1	1			
62	Crevice Tool	82385-01	1	1			
63	Power Nozzle Upper Assembly	82388-01	1	1			
64	Power Nozzle Lower Assembly	82389-01	1	1			
65	Cord	82394-01	1	1			
66	Dirt Sensor Indicator	82398-01	1	1			
67	Reset Switch	82397-01	1	1			
68	Power Switch	82396-01	1	1			
69	Belt	82392-01	1	1			
70	Motor	82391-01	1	1			
71	PCB Power nozzle	82390-01	1	1			
72	Brushroll	82393-01	1	1			
73	HEPA Filter (Not Shown)	FCX1000FILT	1	1			
74	Hardwood Floor Tool (Shown in Users Guide)	82402-01	1	1			

